

## **Tender texts**

PREFA roof and façade systems (06/2018)

## Specifications 02 PREFA façade systems

### Title 02.07 PREFA façade shingle

## GENERAL OBSERVATIONS Author:

PREFA Aluminiumprodukte GmbH 3182 Marktl/Lilienfeld (Austria)

Last updated on 13/07/2017

Performance of the described services is based on PREFA Aluminiumprodukte GmbH's installation and mounting instructions, and on the nationally applicable rules, technical regulations and standards.

The specifications are based on the following documents:

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- .....

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The following specifications were created based on the planning documents made available to us according to the currently applicable rules of sound engineering practice. The tenderer must check the items for feasibility; the quantities must be checked for accuracy with regards to the building, and amended if necessary.

Material waste, loss of material in seam area, small items and fixing material must be taken into account with the items in question. Invoicing is carried out according to on-site measurements.

We strongly recommend visiting the site prior to submitting the tender. The following are not included in this call for tender: work, façade and safety scaffolding, road barriers, official permits, lightning protectors, neighbouring buildings, balconies and projecting roofs. The customer is responsible for ensuring compliance with building physics and structural engineering requirements.

PREFA Aluminiumprodukte GmbH does not guarantee the completeness of the individual items to perform the services described, or the accuracy of the dimensions of the individual items. The planner must verify all statements and information for correctness, and make any necessary adjustments. This preparatory work for the tender is provided as an advisory service for the planner (e.g. architects).



#### 02.07.1 Façade cladding with PREFA façade shingles

Delivery and installation of stainless aluminium façade cladding with PREFA façade shingles; including PREFA fixing material (concealed fastening with patent clips and ring nails, 10 pc./m<sup>2</sup>); on solid sheathing (at least 24 mm thick). The PREFA installation guidelines must be observed.

Installation: ⅓ offset
Size: 420 × 240 mm (cover); 10 pc./m <sup>2</sup>
Material thickness: 0.70 mm
Weight: 2.5 kg/m <sup>2</sup>
Material: aluminium (fully recyclable)
Alloy: EN AW-3005 in accordance with EN 573-3
Front: P.10 coil coating
Colour:
(Standard according to valid PREFA colour chart)
Reverse: protective paint
Finish: stucco or smooth
Class of reaction-to-fire performance: A1 in accordance with EN 13501-1
Environmental Product Declaration in accordance with ISO 14025 and
EN 15804: EPD-GDA-20130260-IBG1-DE
Reference service life according to Environmental Product Declaration:
≥ 70 years

0.000 m<sup>2</sup>

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#### 02.07.2 Façade cladding with PREFA XL façade shingles

Delivery and installation of stainless aluminium façade cladding with PREFA XL façade shingles; including PREFA fixing material (concealed fastening with patent clips and ring nails, 5 pc./m<sup>2</sup>); on solid sheathing (at least 24 mm thick). The PREFA installation guidelines must be observed.

Installation: minimum joint offset of 100 mm
Size: 840 × 240 mm (cover); 5 pc./m <sup>2</sup>
Material thickness: 0.70 mm
Weight: 2.4 kg/m <sup>2</sup>
Material: aluminium (fully recyclable)
Alloy: EN AW-3005 in accordance with EN 573-3
Front: P.10 coil coating
Colour:
(Standard according to valid PREFA colour chart)
Reverse: protective paint
Finish: stucco or smooth
Class of reaction-to-fire performance: A1 in accordance with EN 13501-1
Environmental Product Declaration in accordance with ISO 14025 and
EN 15804: EPD-GDA-20130260-IBG1-DE
Reference service life according to Environmental Product Declaration:
≥ 70 years

0.000 m<sup>2</sup>

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#### 02.07.3 PREFA edge cleat strip

Delivery and installation of PREFA edge cleat strips (with marking); including fixing material and attachment to the PREFA façade cladding. The PREFA installation guidelines must be observed.

Size: 1,800 × 158 mm Material thickness: 1.0 mm Material quality: aluminium

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## 02.07.4 Lower connection of the PREFA façade shingle

Delivery and installation of bottom connection; including fixing material and attachment to façade cladding.

Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item

Cover flashing: Cutting dimension: ... mm Downstand: ... mm

Insertion profile: Cutting dimension: 120 mm Downstand: 3 pc. Length: 2,000 mm

0.000 m

0.000 m

UP \_\_\_\_\_ TP \_\_\_\_\_

#### 02.07.5 Canted channel profile

Delivery and installation of canted channel profiles for wall connection and top connection; including fixing material, sealants and attachment to the PREFA façade cladding.

Cutting dimension: up to 150 mm Downstand: 3 pc. Colour: same as the main item Material thickness: same as the main item Material quality: same as the main item

0.000 m

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#### 02.07.6 PREFA drip

Delivery and installation of PREFA drip for lower connection, horizontal separation and top window connection. Including fixing material, joint connector and attachment to the façade cladding.

Cutting dimension: 120 mm Downstand: 3 pc. Length: 2,500 mm Material thickness: same as the m Material quality: same as the main Colour: same as the main item		
0.000 m	UP	TP
<b>02.07.7 Construction of protrue</b> Delivery and installation of protrud fixing material and attachment to the Total cutting dimension: up to 250 Downstand: up to 8 pc. Length: 2,000 mm Material thickness: same as the m Material quality: same as the main Colour: same as the main item	ing and recessed corners ne PREFA façade claddir mm ain item	s (two parts); including
0.000 m	UP	TP
<b>02.07.8 Construction of protrue</b> Delivery and installation of protrud including fixing material and attach Total cutting dimension: up to 450 Downstand: up to 9 pc. Material thickness: same as the m Material quality: same as the main Colour: same as the main item	ing and recessed corners iment to the PREFA faça mm ain item	s (three parts);
0.000 m	UP	TP



# 02.04.9 Vertical window/door connection (reveal) made of PREFA flashing strip

Delivery and installation of horizontal window/door connections (lintel) made of PREFA flashing strip. Including fixing material and sealants and attachment to the PREFA façade cladding, window ledge and lintel. Make sure that the thermal insulation is correctly attached to the frame.

Reveal: Cutting dimension: mm Downstand: pc. Material thickness: same a Material quality: same as t Colour: same as the main	he main item		
Insertion profile: Cutting dimension: 120 mr Downstand: 3 pc. Length: 2,000 mm	n		
0.000 m	UP	TP	

# 02.07.10 Horizontal window/door connection (lintel) made of PREFA flashing strip

Delivery and installation of horizontal window/door connections (lintel) made of PREFA flashing strip. Including fixing material and sealants and attachment to the PREFA façade cladding and window reveal. Make sure that the thermal insulation is correctly attached to the frame.

Lintel: Cutting dimension: ... mm Downstand: ... pc. Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item

Insertion profile: Cutting dimension: 120 mm Downstand: 3 pc. Length: 2,000 mm

0.000 m

UP \_\_\_\_\_ TP \_\_\_\_\_

### 02.07.11 Window ledges made of PREFA flashing strip

Delivery and installation of window ledges made of PREFA flashing strip; including fixing material and production of lateral connections.

Window ledge: Cutting dimension: ... mm Downstand: 3 pc. Material thickness: same as the main item

Flashing strip: Cutting dimension: ... mm Downstand: 1 pc. Material thickness: 1.00 mm

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0.000 m	UP	TP
<b>02.07.12 Roof parapet flashin</b> Delivery and installation of roof p including cleat strips on both side must be prepared in lengths of u Connection types: standing sean sheathing.	parapet flashing es and fixing m p to 3,000 mm	made of PREFA flashing strip; aterial. The individual elements max. according to the cut.
Cutting dimension: mm Downstand: 4 pc. Material quality: aluminium Alloy: AlMn1Mg0.5, H41 Material thickness: 1.00 mm Colour: same as the main item		
0.000 m	UP	TP
<b>02.07.13 Production of penet</b> Production of penetrations for su the PREFA façade cladding, incl fixing material, sealants and atta Opening size: x mm	upport profile (e	
0.000 pc.	UP	TP
<b>02.07.14 PREFA perforated p</b> Delivery and installation of PREF aeration and ventilation, and to p ventilated channel; including fixin Cutting dimension: mm Downstand: as required Material: aluminium Alloy: EN AW-3005 Material thickness: 0.70 mm Round perforations: Ø 5 mm	A perforated p prevent insects	lates with perforations for
0.000 m	UP	TP
02.07.15 Skilled worker hourd Skilled worker hourly rate	ly rate	
0.000 h	UP	TP
<b>02.07.16</b> Assistant hourly rate	e	
0.000 h	UP	TP



Title 02.07 PREFA façade shingle TP \_\_\_\_\_



## Summary

Title	tle 02.07 PREFA façade shingle		TP		
Speci	fication	s 02	PREFA façade systems		

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