

#### **Tender texts**

PREFA roof and façade systems (06/2018)

### Specifications 01 PREFA roof systems

### Title 01.07 Prefalz double-lock standing seam

# **GENERAL OBSERVATIONS Author:**

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Last updated on 13/07/2017

Performance of the described services is based on PREFA Aluminium produkte GmbH's installation and mounting instructions, and on the nationally applicable rules, technical regulations and standards.

The specifications are based on the following documents:

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The following specifications were created based on the planning documents made available to us according to the currently applicable rules of sound engineering practice. The tenderer must check the items for feasibility; the quantities must be checked for accuracy with regards to the building, and amended if necessary.

Material waste, loss of material in seam area, small items and fixing material must be taken into account with the items in question. Invoicing is carried out according to on-site measurements.

We strongly recommend visiting the site prior to submitting the tender. The following are not included in this call for tender: work, façade and safety scaffolding, road barriers, official permits, lightning protectors, neighbouring buildings, balconies and projecting roofs. The customer is responsible for ensuring compliance with building physics and structural engineering requirements.

PREFA Aluminiumprodukte GmbH does not guarantee the completeness of the individual items to perform the services described, or the accuracy of the dimensions of the individual items. The planner must verify all statements and information for correctness, and make any necessary adjustments. This preparatory work for the tender is provided as an advisory service for the planner (e.g. architects).



# 01.07.1 Separating layer (with enhanced rain-proofing and sound insulation)

Delivery and installation of a self-sealing polymer bituminous roof underlay; to comply with increased safety requirements and as sound insulation. The manufacturer's guidelines must be observed.

Product offered:			
0.000 m²	UP	TP	
<b>01.07.2 Separating layer</b> Delivery and installation of a (separating layer). The char the requirements; the manu Product offered:	a self-sealing polymer acteristics of the sep	parating layer must co	•
0.000 m²	UP	TP	



#### 01.07.3 Roof covering with Prefalz colour aluminium strip

Delivery and installation of a stainless aluminium roof covering made of Prefalz colour aluminium strip; including PREFA fixing material (concealed fastening with preformed fixed clips or sliding clips and stainless steel ring nails); on solid sheathing (at least 24 mm thick). The type and number of attachments depends on the building's requirements and the static calculations.

The upstands must be tapered so that there is room for expansion on the lower strip support area.

The PREFA installation guidelines must be observed.
Standing seam: Minimum roof pitch: > 45° Single lock standing seam: Minimum roof pitch: 25° (area exposed to normal stress); 35° (snowy area)
Double-lock standing seam: Minimum roof pitch: 3° < 7°: with sealing gel or sealing tape
Standard roof covering: double-lock standing seam Strip width: 650 mm / 500 mm Centre-to-centre seam distance: 580 mm / 430 mm Tray width: 570 mm / 420 mm Strip width:
Material thickness: 0.70 mm  Weight: 2.3 kg/m² (500 mm) / 2.2 kg/m² (650 mm)  Material: aluminium (fully recyclable)  Alloy: EN AW-3005 in accordance with EN 573-3  Metallurgical state: H41  Front: P.10 or PP99 coil coating  Colour:  (Standard according to valid PREFA colour chart)  Reverse: protective paint  Finish: stucco or smooth  Class of reaction-to-fire performance: A1 in accordance with EN 13501-1  External fire performance: without further testing according to EN 13501-5 and to European Commission Decision 2000/553/EG  Environmental Product Declaration in accordance with ISO 14025 and EN 15804: EPD-GDA-20130260-IBG1-DE  Reference service life according to Environmental Product Declaration:  ≥ 70 years
0.000 m <sup>2</sup> UP TP
<b>01.07.4</b> Edge cleat strip made of PREFA flashing strip Delivery and installation of edge cleat strips made of PREFA flashing strip; including fixing material.
Material thickness: min. 1.0 mm Cutting dimension: up to 333 mm Downstand: up to 5 pc. Colour: same as the main item Material quality: same as the main item

UP \_\_\_\_\_ TP \_\_\_\_





# 01.07.5 Surcharge added to the cost of the main item for Scharen of 330 mm

Surcharge for thinner Prefalz trays in the roof verge area.

Strip width: 330 mm Centre-to-centre seam distance: 2 Tray width: 250 mm	60 mm	
0.000 m <sup>2</sup>	UP	TP
<b>01.07.6</b> Surcharge added to the Surcharge for design with PREFA 15 m, max. strip width 500 mm. W surface must always be constructed.	preformed long sliding c hen using long sliding cli	lips, tray length up to
0.000 m <sup>2</sup>	UP	TP
01.07.7 Surcharge added to the Surcharge for producing and insta Radius: concave, mm Radius: convex, mm		for rounded trays
0.000 m	UP	TP
<b>01.07.8</b> Surcharge added to the Surcharge for producing and insta		for tapered trays
0.000 m <sup>2</sup>	UP	TP
<b>01.07.9</b> Surcharge added to the Surcharge for producing seamed j		for seamed joints
0.000 m	UP	TP
01.07.10 Surcharge added to the seam Surcharge for applying PREFA sear roof pitch area < 7°.	ne cost of the main iten	•
0.000 m <sup>2</sup>	UP	TP
01.07.11 Surcharge added to the workmanship (Swiss seam) Surcharge for performing folded w fold.	ne cost of the main iten	
Installation height: min. 150 mm Centre-to-centre seam distance: 5	80 mm (1.72 pc./m); 430	mm (2.33 pc./m)
0.000 m	UP	TP





Surcharge for producing diagona eaves, roof verge).			
0.000 m	UP	TP	
01.07.13 Surcharge added to eaves) Surcharge for forming a rounded		dge cleat strip item (rounded nents).	
0.000 m	UP	TP	
O1.07.14 Eaves apron made of Delivery and installation of ice st fixing material; with a tapered ed Cutting dimension: mm Downstand: pc. Material thickness: same as the Material quality: same as the main item	rips made of F lge aligned wit main item	Prefalz flashing strip; including	
0.000 m	UP	TP	
O1.07.15 PREFA bird screen for ventilation  Delivery and installation of PREFA bird screen with round perforations for aeration and ventilation; to prevent insects and birds from getting into the ventilated channel. Including fixing material.  Cutting dimension: 125 mm  Downstand: as required  Length: 2,000 mm  Material thickness: 0.70 mm  Material: aluminium  Round perforations: Ø 5 mm			
0.000 m	UP	TP	
O1.07.16 PREFA safety valley (manufactured in the factory)  Delivery and installation of PREFA safety valleys with additional joint; including fixing material and attachment of all connections (both sides) to the PREFA roof covering. The individual parts (max 3,000 mm) must be connected bearing expansion in mind.  Cutting dimension: 708 mm  Downstand: 8 pc.  Material thickness: same as the main item  Material quality: same as the main item  Colour: same as the main item			
0.000 m	UP	TP	



### 01.07.17 Valley made of Prefalz flashing strip

Delivery and installation of valley flashing made of Prefalz flashing strip; including fixing material and attachment of all connections (both sides) to the PREFA roof covering. The individual parts (max 3,000 mm) must be connected bearing expansion in mind.

Cutting dimension: mm Downstand: pc. Material thickness: same as Material quality: same as the Colour: same as the main ite	e main item	
0.000 m	UP	TP
Delivery and installation of a Prefalz flashing strip; on exise and attachment of all connect mounting one layer of roof u	recessed valley fo sting, lowered subs ctions (both sides) nderlay to provide	tructure. Including fixing material
Cutting dimension: mm Downstand: up to 5 pc. Material thickness: same as Material quality: same as the Colour: same as the main ite	e main item	
0.000 m	UP	TP
	round or folded va shing strip. The ind expansion in mind.	illey construction on round ividual parts (max 3,000 mm) Including fixing material and
Dormer width: mm Rise: mm Main roof pitch:° Material thickness: same as Colour: same as the main ite Material quality: same as the	em	
0.000 m	UP	TP
<b>01.07.20 Lateral wall con</b> Delivery and installation of la material.		ons (upstand); including fixing

UP \_\_\_\_\_

TP \_\_\_\_\_



### 01.07.21 Step-work (non-ventilated step-shaped transition)

Formation of step work as a step-shaped transition with folded workmanship (Swiss seam) without incoming air, to secure thermally-induced changes in length of the trays, on an existing substructure.

The seams of the lower trays must be implemented with folded workmanship (Swiss seam) including back-fold. The edge cleat strips, eaves construction and connections to the ridges, valleys, roof verges and walls, etc. must be taken into account.

0.000 m	UP	TP
Formation of step work as a s (Swiss seam) without incomin length of the trays, on an exis The seams of the lower trays (Swiss seam) including back-t	tep-shaped trans g air, to secure t ting substructure must be impleme fold. The edge cl	
0.000 m	UP	TP
(Swiss seam) with incoming a the trays, on an existing subst The seams of the lower trays (Swiss seam) including back-t	tep-shaped trans ir, to secure ther tructure. must be impleme fold. The edge cl ons to the ridges	ed step-shaped transition) sition with folded workmanship mally-induced changes in length of ented with folded workmanship eat strips, eaves construction, , valleys, roof verges and walls,
0.000 m	UP	TP
	rge flashing mad t to the PREFA r	e of Prefalz flashing strip; including oof covering. The individual parts
Verge flashing: Cutting dimension: mm Downstand: pc. Material thickness: 0.70 mm		
Cleat strip: Cutting dimension: mm Downstand: pc. Material thickness: min. 1.0 m	ım	
Material quality: same as the Colour: same as the main iten		
0.000 m	UP	TP

#### 01.07.25 Surcharge added to the cost of the roof verge construction



#### (round roof verge)

Surcharge added to the cost of the construction of a rounded roof verge (in segments).

TP
TP

# 01.07.26 Ridge and hip construction made of Prefalz flashing strip, ventilated (labyrinth ventilation system)

Delivery and installation of a ridge construction with a labyrinth ventilation system on an existing substructure, ventilation made of Prefalz flashing strip.

The connections to the ridges, valleys, roof verges and walls, etc. must be taken into account, the seams of the trays on both sides must be designed as folded workmanship (Swiss seam) including back-fold.

The individual parts (max 3,000 mm) must be connected bearing expansion in mind.

Cleat strips (2 pc.)

Material thickness: min. 1.0 mm Cutting dimension: up to 200 mm

Downstand: 2 pc.

Cover:

Material thickness: 0.7 mm Cutting dimension: up to 700 mm

Downstand: up to 7 pc.

Perforated plate: round perforations (Ø 5 mm)

Material thickness: 0.7 mm Cutting dimension: up to 250 mm

Downstand: up to 4 pc.

0.000 m	UP	TP	

# 01.07.27 Wall ventilation made of Prefalz flashing strip, ventilated (labyrinth ventilation system)

Delivery and installation of wall ventilation with a labyrinth ventilation system on an existing substructure, made of Prefalz flashing strip.

The connections to the ridges, valleys, roof verges and walls, etc. must be taken into account. The seams of the lower trays must be implemented at the top end with folded workmanship (Swiss seam) including back-fold.

Colour: same as the main item

Material quality: same as the main item Material thickness: same as the main item

Cleat strip:

Material thickness: min. 1 mm Cutting dimension: up to 200 mm

Downstand: 2 pc.

Cover:

Material thickness: 0.7 mm Cutting dimension: up to 500 mm

Downstand: 4 pc.

Perforated plate: round perforations (Ø 5 mm)

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Material thickness: 0.7 mm Cutting dimension: up to 150 mm Downstand: up to 2 pc.				
0.000 m	UP	TP		
01.07.28 Mono-pitched-roof en Delivery and installation of mono-p including fixing material and attach individual parts (max 3,000 mm) m	oitched-roof end made of ment to the PREFA roof	Prefalz flashing strip; covering. The		
Colour: same as the main item Material quality: same as the main Material thickness: same as the m				
Eaves apron strip: Material thickness: min. 1.0 mm Cutting dimension: up to 200 mm Downstand: 4 pc.				
Cover profile: Material thickness: 0.7 mm Cutting dimension: up to 500 mm Downstand: 6 pc.	Material thickness: 0.7 mm Cutting dimension: up to 500 mm			
Perforated plate: round perforation Material thickness: 0.7 mm Cutting dimension: 150 mm Downstand: 1 pc.	s (Ø 5 mm)			
0.000 m	UP	TP		
O1.07.29 Non-ventilated ridge and hip construction (with trapezoidal rafter)  Delivery and installation of non-ventilated ridge and hip construction with trapezoidal rafter; the trays must be formed on both sides and provided with a back-fold; including mounting of the the hip cover.  Cutting dimension: mm  Downstand: pc.  Material thickness: 0.70 mm  Material quality: same as the main item  Colour: same as the main item				
0.000 m	UP	TP		
01.07.30 Surcharge added to the cost of the ridge and hip construction (rounded ridge) Surcharge for constructing a rounded ridge (in segments).				

UP \_\_\_\_\_ TP \_\_\_\_



#### 01.07.31 PREFA frog-mouth vent cover

Delivery and installation of PREFA frog-mouth vent covers to aerate and ventilate the ventilated cavity, with deep-drawn top section and perforations. Installation with riveted or bonded joint, including cutting out of the necessary openings in the roof covering and sheathing.

Material thickness: 1.20 mm Material quality: same as the main item Air intake section: approx. 30 cm<sup>2</sup> Colour: same as the main item

0.000 pc. UP \_\_\_\_\_ TP \_\_\_\_

#### 01.07.32 PREFA adhesive flashing strip for standing seam roofs

Delivery and installation of PREFA adhesive flashing strips for pipe openings including cutting out openings on the sheathing and installation using PREFA special adhesive in the roof covering. The PREFA installation guidelines must be observed.

Roof pitch: 3°-52°

Material quality: same as the main item

Colour: same as the main item

Pipe openings:

between 50 mm and 65 mm  $\varnothing$  between 80 mm and 120 mm  $\varnothing$  between 120 mm and 170 mm  $\varnothing$  between 170 mm and 210 mm  $\varnothing$ 

0.000 pc. UP \_\_\_\_\_ TP \_\_\_\_

#### 01.07.33 PREFA vent pipe

Delivery and installation of PREFA vent pipe with cover including installation in the flashing plate and sealing of the pipe rosette. The PREFA installation guidelines must be observed.

Total height: 380 mm Diameter: 100 mm, 120 mm Material thickness: 1.00 mm

Material quality: same as the main item

Colour: same as the main item

0.000 pc. UP \_\_\_\_\_ TP \_\_\_\_

#### 01.07.34 PREFA flexible pipe collar

Delivery and installation of PREFA flexible pipe collar made of permanently elastic EPDM for incorporating round roof openings into the roof underlay. The PREFA installation guidelines must be observed.

Diameter: 100-130 mm

0.000 pc. UP \_\_\_\_\_ TP \_\_\_\_



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**01.07.36** Chimney, ventilation shaft, sky light or roof window flashing Delivery and installation of chimney, ventilation shaft, sky light or roof window flashing (all four sides, flashing upstand: approx. 200 mm), longitudinal and transverse seams must be incorporated into the roof covering. In the case of penetrations with a width of > 1.0 m, a tapered wedge must be created in the back curb area.

Colour: same as the main item

Material quality: same as the main item

Material thickness: 0.70 mm

0.000 m	UP	TP	

#### 01.07.37 Chimney and ventilation shaft cladding

Delivery and installation of chimney and ventilation shaft cladding made of Prefalz flashing strip. Preparation of cladding with a folded design according to local measurements up to the bottom edge of the branch.

Colour: same as the main item

Material quality: same as the main item

Material thickness: 0.70 mm Size: ... x ... x ... mm

0.000p	C.	UP	TP

#### 01.07.38 Chimney and ventilation shaft cladding

Delivery and installation of chimney and ventilation shaft cladding made of Prefalz flashing strip. Preparation of cladding with a folded design according to local measurements up to the bottom edge of the branch.

Colour: same as the main item

Material quality: same as the main item

Material thickness: 0.70 mm

0.000 m <sup>2</sup>	UP	TP	

#### 01.07.39 Chimney cap cover

Delivery and installation of chimney cap covers made of Prefalz flashing strip.

Colour: same as the main item



Material quality: same as the Material thickness: 0.70 mm			
Size: × mm			
Including cutting out, flaring	and sealing the op	enings.	
0.000 pc.	UP	TP	
<b>01.07.40 PREFA chimney</b> Delivery and installation of F legs and stainless steel scre	PREFA chimney ca	p including including chimney	сар
Material thickness: 2 mm Material: aluminium Colour: same as the main ite	em		
Standard sizes: 700 × 700 m 1,100 × 800 mm, 1,500 × 80		, 1,000 × 700 mm,	
Size: x mm			
0.000 pc.	UP	TP	
<b>01.07.41 Wall sealing stri</b> Delivery and installation of w		ings) nade of Prefalz flashing strip.	
Colour: same as the main ite Material quality: same as the Material thickness: 0.70 mm	e main item		
Cutting dimension: mm Downstand: 5 pc.			
Including fixing material (dovincluding sealing with suitab mounting of spacer brackets	le permanently ela		ork;
0.000 m	UP	TP	



## 01.07.42 Patent sealing strip

Delivery and installation of patent sealing strips made of Prefalz flashing strip including fixing material (dowel fastening if required); sealing with suitable permanently elastic sealing compound and installation of spacer brackets for thermal insulation.

Cutting dimension: mm Downstand: 5 pc. Material thickness: 0.70 mm Material quality: same as the main Colour: same as the main item	item	
0.000 m	UP	TP
<b>01.07.43 PREFA roof hatch co</b> Delivery and installation of PREFA rooms, with double-wall sheet, fitti to the PREFA roof covering, cuttin attaching the wooden frame. The bobserved.	a roof hatch cover for atti- ngs and wooden frame. g out of access openings	Including attachment in the sheathing and
Size: 600 × 600 mm (inside dimen Roof pitch: from 12°; a tapered wo roof pitches of less than 12°. Colour: same as the main item		ed to compensate for
0.000 pc.	UP	TP
Delivery and installation of façade including attachment to the PREF, functions; with PREFA single lock Material thickness: same as the material quality: same as the main Colour: same as the main item	A roof covering and all co standing seam. ain item	
0.000 m²	UP	TP
O1.07.45 Roof parapet flashing Delivery and installation of roof paraction of coof paractions of coof paract	rapet flashing made of P and fixing material. The to 3,000 mm max. accor	refalz flashing strip; individual elements ding to the cut.
0.000 m	UP	TP



<b>01.07.46</b> Surcharge for rounder Surcharge added to the cost of the segments.		
0.000 m	UP	TP
<b>01.07.47 Corner edge cover ma</b> Delivery and installation of corner of including cleat strips and fixing ma prepared in lengths of up to 3,000	edge covers made of Pre terial. The individual elen	falz flashing strip; nents must be
Cutting dimension: mm Downstand: pc. Material thickness: 0.70 mm Material quality: same as the main Colour: same as the main item	item	
0.000 m	UP	TP
O1.07.48 Cornice flashing made Delivery and installation of cornice including cleat strips and fixing maprepared in lengths of up to 3,000 Cutting dimension: mm Downstand: pc. Material thickness: 0.70 mm Material quality: same as the main Colour: same as the main item	flashing made of Prefalz terial. The individual elen mm max. according to th item	flashing strip; nents must be e cut.
0.000 m	UP	TP
<b>01.07.49 PREFA snow guard sy</b> Delivery and installation of PREFA coverings. The number and lay out according to static calculations. Th observed.	snow guard systems for tof the snow guards mus	Prefalz roof st be calculated
Seam clamp: single seam clamp (f Pipe opening: 28 mm ø, 1 pc. Connection sleeve: 28 mm (inside	,	
Material: aluminium Alloy: AlMgSi0.5 Colour: same as the main item		
0.000 m	UP	TP



# 01.07.50 Surcharge on snow guard system for diagonal seams, 1 opening Surcharge added to the cost of the snow guard system for a diagonal construction. Seam clamp: with oblong hole for diagonal seam, 1 opening Pipe opening: 28 mm ø, 1 pc. Connection sleeve: 28 mm (inside diameter), 100 mm long Material: aluminium Alloy: AlMgSi0.5 Colour: same as the main item UP TP 0.000 m 01.07.51 PREFA snow guard system for Prefalz, 2 openings Delivery and installation of PREFA snow guard systems for Prefalz roof coverings. The number and lay out of the snow guards must be calculated according to static calculations. The PREFA installation guidelines must be observed. Seam clamp: double seam clamp (for two pipes) Pipe opening: 28 mm ø, 1 pc. Connection sleeve: 28 mm (inside diameter), 100 mm long Material: aluminium Alloy: AlMgSi0.5 Colour: same as the main item UP TP 0.000 m 01.07.52 Surcharge for PREFA ice stoppers (for snow guard system) Surcharge for PREFA ice stoppers (for snow guard system), 2 ice stoppers per tray. Colour: same as the main item TP \_\_\_\_\_ 0.000 m 01.07.53 PREFA roof anchor hook (according to EN 517 B, for standing seam roofs) Delivery and installation of PREFA roof anchor hooks SDH-Industry 31 as a fall protection device; tested according to EN 517 B, authorized for two people; for clamping onto the double-lock standing seam. The PREFA installation guidelines must be observed. The roof anchor hooks must be assembled and laid out in accordance with the accident prevention regulations of the respective country and according to the building's specified requirements. Material: aluminium and stainless steel Colour: uncoated aluminium and stainless steel

UP \_\_\_\_\_ TP \_\_\_\_

0.000 pc.





#### 01.07.54 PREFA single anchor point

Delivery and installation of PREFA single anchor points as a fall protection device, tested according to EN 795, authorized for two people, for clamping onto the double-lock standing seam. The PREFA installation guidelines must be observed.

The single anchor points must be assembled and laid out in accordance with the accident prevention regulations of the respective country and according to the building's specified requirements.

Material: aluminium / stainles Colour: uncoated aluminium	s steel	
0.000 pc.	UP	TP
for solar panels on PREFA roncorporating the cover. The	REFA Sunny solar loofs. Includes PREF number of brackets calculations. Instal	and bearing distances must be lation of a base plate if required.
Fixing screw: STS M12 350 r Cover: zinc grey powder-coa		) mm
0.000 pc.	UP	TP
walkway support: 250 mm (dadjustable for roof pitches of Walkway: 250 × 600/800/1,20 connecting elements.  Material: galvanised steel, po Colour: same as the main itel	listance between ea 5°–55° 00 mm; including fix owder-coated	
0.000 m	UP	TP
onto the double-lock standing installation guidelines must b	supports for Prefa REFA walkway sup g seam; including fix e observed. of 250 mm (distand pitches of 5°–55°. c; including fixing measured.	alz (walkways) ports (walkways); for clamping xing material. The PREFA ce between each support max.
0 000 nc	HP	TP





## 01.07.58 Forming a conical tip

Delivery and installation of a conical tip made of Prefalz flashing strip; including fixing material and attachment to the PREFA roof covering.

Radius: Material thickness: same as the main item Material quality: same as the main item Colour: same as the main item			
0.000 pc.	UP	TP	
01.07.59 Skilled worker hourly Skilled worker hourly rate 0.000 h	rate UP	TP	
<b>01.07.60</b> Assistant hourly rate Assistant hourly rate			
0.000 h	UP	TP	

Title 01.07 Prefalz double-lock standing seam TP



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				TP
Spec	ification	ns 01	PREFA roof systems	TP