

Tender texts

PREFA roof and façade systems (06/2018)

Specifications 02 PREFA façade systems

Title 02.09 Prefalz single lock standing seam

GENERAL OBSERVATIONS

Author:

PREFA Aluminiumprodukte GmbH
3182 Marktl/Lilienfeld (Austria)

Last updated on 13/07/2017

Performance of the described services is based on PREFA Aluminiumprodukte GmbH's installation and mounting instructions, and on the nationally applicable rules, technical regulations and standards.

The specifications are based on the following documents:

-
-
-

The following specifications were created based on the planning documents made available to us according to the currently applicable rules of sound engineering practice. The tenderer must check the items for feasibility; the quantities must be checked for accuracy with regards to the building, and amended if necessary.

Material waste, loss of material in seam area, small items and fixing material must be taken into account with the items in question. Invoicing is carried out according to on-site measurements.

We strongly recommend visiting the site prior to submitting the tender.

The following are not included in this call for tender: work, façade and safety scaffolding, road barriers, official permits, lightning protectors, neighbouring buildings, balconies and projecting roofs. The customer is responsible for ensuring compliance with building physics and structural engineering requirements.

PREFA Aluminiumprodukte GmbH does not guarantee the completeness of the individual items to perform the services described, or the accuracy of the dimensions of the individual items. The planner must verify all statements and information for correctness, and make any necessary adjustments. This preparatory work for the tender is provided as an advisory service for the planner (e.g. architects).

02.09.1 Façade cladding with Prefalz colour aluminium strip

Delivery and installation of stainless aluminium façade cladding made of Prefalz colour aluminium strip; including PREFA fixing material (concealed fastening with preformed fixed clips or sliding clips and stainless steel ring nails); on solid sheathing (at least 24 mm thick). The type and number of attachments depends on the building's requirements and the static calculations.

The upstands must be tapered so that there is room for expansion on the lower strip support area.

The PREFA installation guidelines must be observed.

Single lock standing seam:

Strip width: 500 mm

Centre-to-centre seam distance: 430 mm

Tray width: 420 mm

Installation: horizontal / vertical

Material thickness: 0.70 mm

Weight: 2.3 kg/m²

Material: aluminium (fully recyclable)

Alloy: EN AW-3005 in accordance with EN 573-3

Metallurgical state: H41

Front: P.10 or PP99 coil coating

Colour:

(Standard according to valid PREFA colour chart)

Reverse: protective paint

Finish: stucco or smooth

Class of reaction-to-fire performance: A1 in accordance with EN 13501-1

Environmental Product Declaration in accordance with ISO 14025 and

EN 15804: EPD-GDA-20130260-IBG1-DE

Reference service life according to Environmental Product Declaration:

≥ 70 years

0.000 m²

UP _____ TP _____

02.09.2 Edge cleat strip made of PREFA flashing strip

Delivery and installation of edge cleat strips made of PREFA flashing strip; including fixing material.

Material thickness: min. 1.0 mm

Cutting dimension: up to 333 mm

Downstand: up to 5 pc.

Colour: same as the main item

Material quality: same as the main item

0.000 m

UP _____ TP _____

02.09.3 Surcharge added to the cost of the main item for seamed joints

Surcharge for producing seamed joints on eaves.

0.000 m

UP _____ TP _____

02.09.4 Lower connection of the Prefalz single-lock standing seam façade

Delivery and installation of bottom connection; including fixing material and attachment to façade cladding.

Material thickness: same as the main item

Material quality: same as the main item

Colour: same as the main item

Cover flashing:

Cutting dimension: ... mm

Downstand: ... mm

Insertion profile:

Cutting dimension: 120 mm

Downstand: 3 pc.

Length: 2,000 mm

0.000 m

UP _____ TP _____

02.09.5 Canted channel profile

Delivery and installation of canted channel profiles for wall connection and top connection; including fixing material, sealants and attachment to the PREFA façade cladding.

Cutting dimension: up to 150 mm

Downstand: 3 pc.

Colour: same as the main item

Material thickness: same as the main item

Material quality: same as the main item

0.000 m

UP _____ TP _____

02.09.6 Construction of protruding and recessed corners — PREFA single lock standing seam (one part)

Delivery and installation of protruding and recessed corners (one part); including fixing material and attachment to the PREFA façade cladding.

Total cutting dimension: up to 333 mm

Downstand: up to 9 pc.

Material thickness: same as the main item

Material quality: same as the main item

Colour: same as the main item

0.000 m

UP _____ TP _____

02.09.7 Vertical window/door connection (reveal) made of PREFA flashing strip

Delivery and installation of horizontal window/door connections (lintel) made of PREFA flashing strip. Including fixing material and sealants and attachment to the PREFA façade cladding, window ledge and lintel. Make sure that the thermal insulation is correctly attached to the frame.

Reveal:

Cutting dimension: ... mm

Downstand: ... pc.

Material thickness: same as the main item

Material quality: same as the main item

Colour: same as the main item

Insertion profile:

Cutting dimension: 120 mm

Downstand: 3 pc.

Length: 2,000 mm

0.000 m

UP _____ TP _____

02.09.8 Horizontal window/door connection (lintel) made of PREFA flashing strip

Delivery and installation of horizontal window/door connections (lintel) made of PREFA flashing strip. Including fixing material and sealants and attachment to the PREFA façade cladding and window reveal. Make sure that the thermal insulation is correctly attached to the frame.

Lintel:

Cutting dimension: ... mm

Downstand: ... pc.

Material thickness: same as the main item

Material quality: same as the main item

Colour: same as the main item

Insertion profile:

Cutting dimension: 120 mm

Downstand: 3 pc.

Length: 2,000 mm

0.000 m

UP _____ TP _____

02.09.9 Window ledges made of PREFA flashing strip

Delivery and installation of window ledges made of PREFA flashing strip; including fixing material and production of lateral connections.

Window ledge:

Cutting dimension: ... mm

Downstand: 3 pc.

Material thickness: same as the main item

Flashing strip:

Cutting dimension: ... mm

Downstand: 1 pc.

Material thickness: 1.00 mm

0.000 m UP _____ TP _____

02.09.10 Roof parapet flashing made of PREFA flashing strip

Delivery and installation of roof parapet flashing made of PREFA flashing strip; including cleat strips on both sides and fixing material. The individual elements must be prepared in lengths of up to 3,000 mm max. according to the cut. Connection types: standing seam, hook seam, coulisseau or corrugated metal sheathing.

Cutting dimension: ... mm
Downstand: 4 pc.
Material quality: aluminium
Alloy: AlMn1Mg0.5, H41
Material thickness: 1.00 mm
Colour: same as the main item

0.000 m UP _____ TP _____

02.09.11 Production of penetrations

Production of penetrations for support profile (e.g. billboards, ventilations, etc.) in the PREFA façade cladding, including support structure or auxiliary structure, fixing material, sealants and attachment to the PREFA façade cladding.

Opening size: ... x ... mm

0.000 pc. UP _____ TP _____

02.09.12 PREFA perforated plate for ventilated façades

Delivery and installation of PREFA perforated plates with perforations for aeration and ventilation, and to prevent insects and birds from getting into the ventilated channel; including fixing material.

Cutting dimension: ... mm
Downstand: as required
Material: aluminium
Alloy: EN AW-3005
Material thickness: 0.70 mm
Round perforations: ø 5 mm

0.000 m UP _____ TP _____

02.09.13 Skilled worker hourly rate

Skilled worker hourly rate

0.000 h UP _____ TP _____

02.09.14 Assistant hourly rate

Assistant hourly rate

0.000 h UP _____ TP _____

Title 02.09 Prefalz single lock standing seam TP

Summary

Title 02.09 Prefalz single lock standing seam

TP _____

Specifications 02 PREFA façade systems

TP _____